

# ABS SYSTEM (BOSCH 2E ABS)

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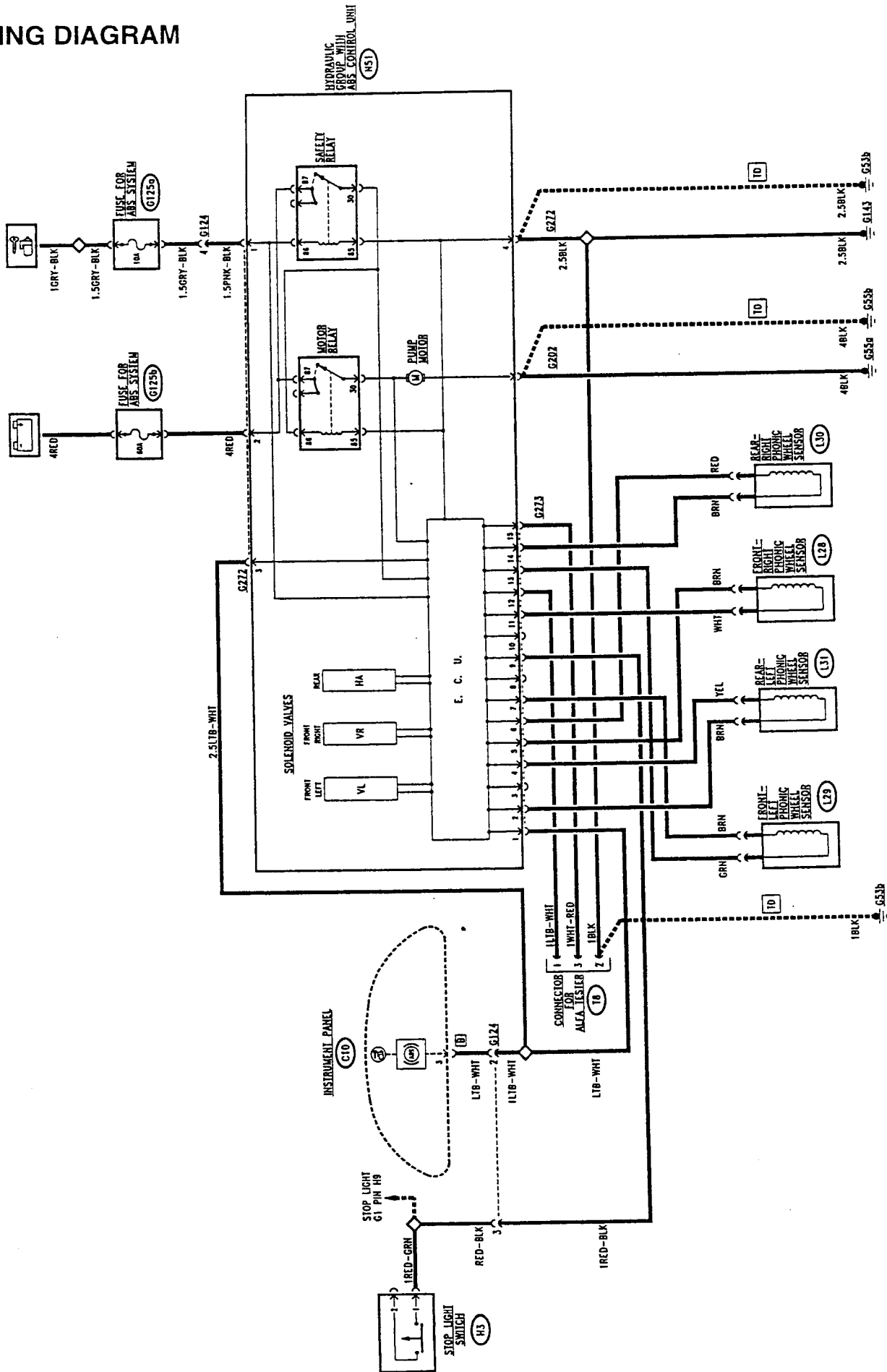
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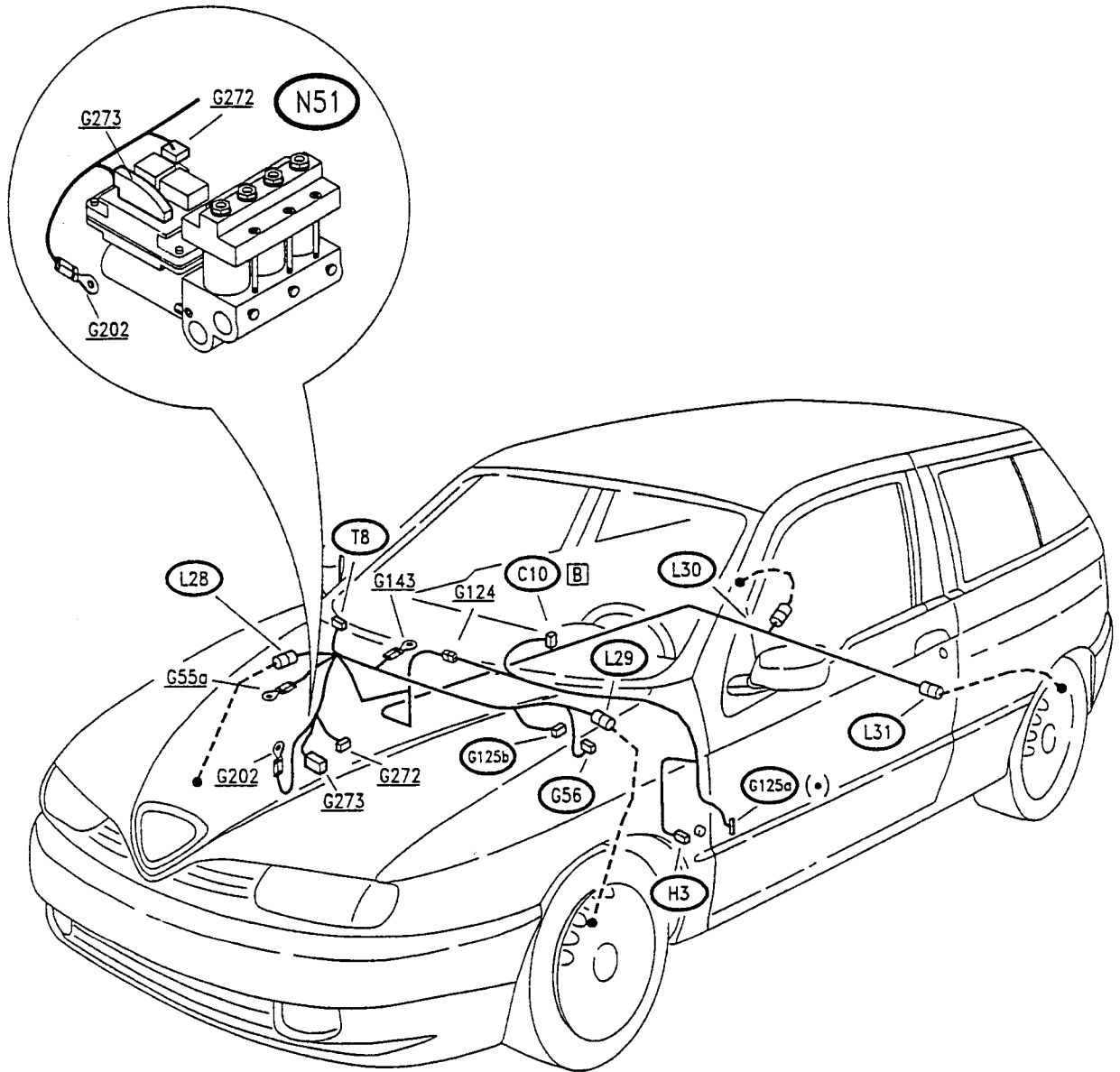
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WIRING DIAGRAM

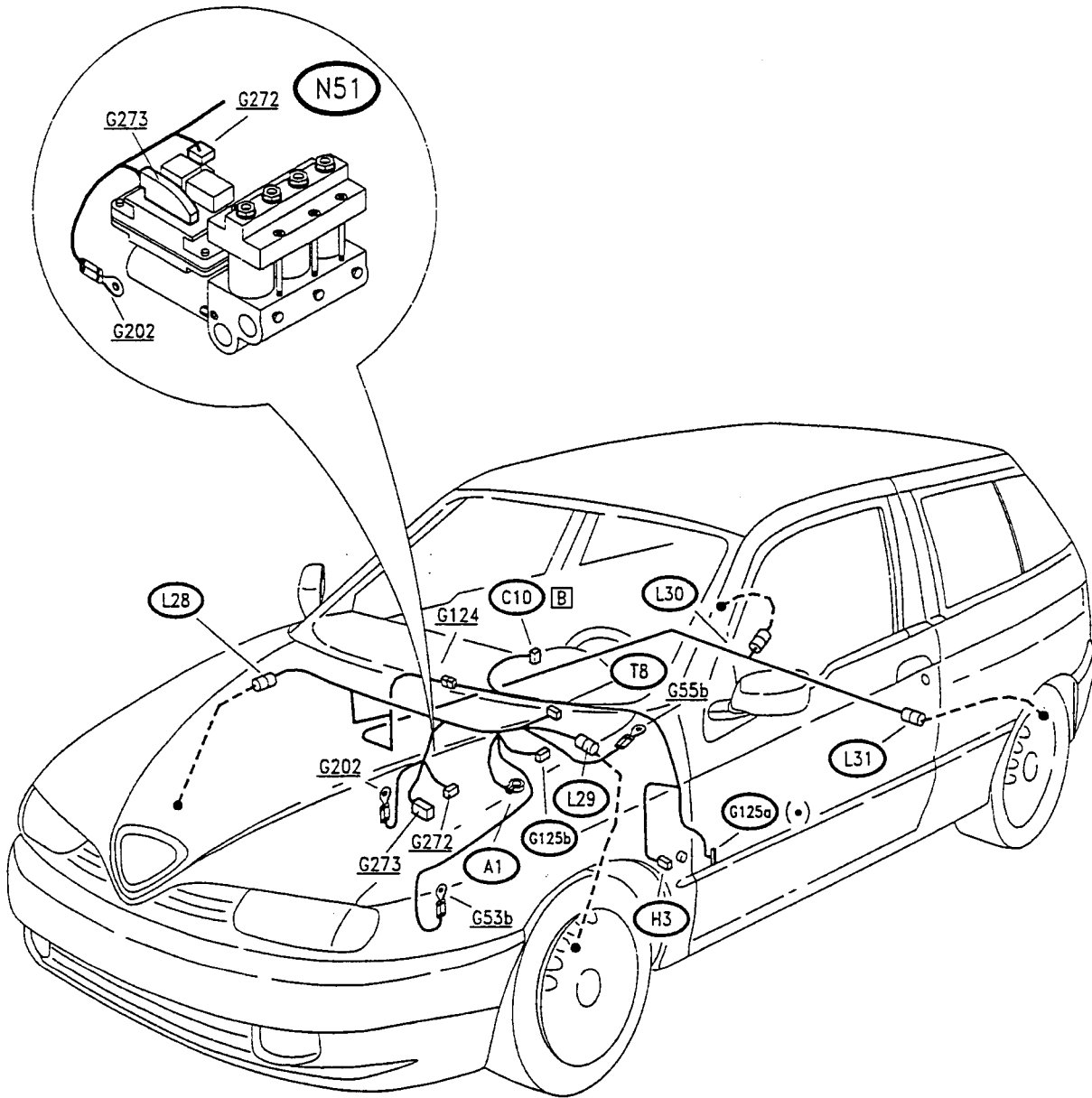


## LOCATION OF COMPONENTS (Boxer version)



(•) red fuseholder

## LOCATION OF COMPONENTS (TD version)



(•) red fuseholder

## FAULT-FINDING

**AUTOMATIC CHECK UPON IGNITION:** when the car is started the "ABS warning light" on the instrument cluster turns on for appr. 2 secs., then it goes off meaning that the system is working properly. If the warning light stays on, carry out diagnosis using the flashing code, as mentioned previously.

If the warning light does not turn on, carry out **test J**.

## Fault-Finding using the Flashing

### Code

The self-diagnosis system with which this system is fitted, makes it possible to quickly locate a faulty component following the instructions of a **FLASHING CODE**, which is activated as follows:

– earth the line of pin A of connector T8

– power the ABS control unit N51 ("key-operated" supply")

Read the sequence of flashes on the "ABS warning light" on the instrument panel C10:

– for three times code "12" appears, meaning correct operation: if this does not occur, carry out **test J**

– the codes of the errors memorised appear (each repeated three times): carry out the test given in the following table

– code "12" appears for another three times, indicating the end of the sequence

**NOTE:** Resetting the memorised code is obtained by disconnecting the line of pin 1 of T8 and engaging the ignition switch 20 times (or using the ALFA ROMEO Tester)

## Error Codes Table

CODE	FAULT	CARRY OUT TEST
12	Start and end of diagnosis	—
No code (*)	Control unit and self-diagnosis fault	<b>A</b>
16	Faulty LH front solenoid valve (VL)	Check the impedance of the solenoid valve (1.5÷2.5 Ω) and the condition of the connections between the control unit and the solenoid valve; if necessary change the solenoid valve
17	Fault RH front solenoid valve (VR)	Check the impedance of the solenoid valve (1.5÷2.5 Ω) and the condition of the connections between the control unit and the solenoid valve; if necessary change the solenoid valve
18	Faulty rear solenoid valve (HA)	Check the impedance of the solenoid valve (1.5÷2.5 Ω) and the conditions of the connections between the control unit and the solenoid valve; if necessary change the solenoid valve
19	Faulty safety relay	<b>B</b>
25	Incorrect number of phonic wheel teeth	Change the phonic wheel concerned see Group 33 "BRAKES"
35	Faulty pump motor	<b>C</b>
37	Faulty brake switch (H3)	<b>D</b>
39	Faulty LH front sensor (L29)	Check the impedance of the sensor (appr.1 kΩ); change it if necessary. Then carry out the next <b>test E</b> .
41	LH front sensor (L29) not connected	<b>E</b>
42	Faulty RH sensor (L28)	Check the impedance of the sensor (appr. 1kΩ); change it if necessary. Then carry out the next <b>test F</b> .
43	RH front sensor (L28) not connected	<b>F</b>
44	Faulty LH rear sensor ( )	Check the impedance of the sensor (appr. 1kΩ); change it if necessary. Then carry out the next <b>test G</b> .
45	LH rear sensor (L31) not connected	<b>G</b>
46	Faulty RH rear sensor (L30)	Check the impedance of the sensor (appr. 1kΩ); change it if necessary. Then carry out the next <b>test H</b> .
47	RH rear sensor (L30) not connected	<b>H</b>
48	Insufficient supply voltage	<b>I</b>
55	Faulty electronic control unit	Change the control unit, contained in N51

(\*) if the warning light is not working, see **test J**

## Fault-finding using the Alfa Romeo Tester

N.B. Before carrying out diagnosis with the Tester, perform the preliminary check described later (TEST A); if the warning light is not working properly also carry out TEST J.

The connection between the TESTER and the control unit must be made as follows:

1. Supply the TESTER either through the cigar lighter socket or connecting directly to the battery using the special lead.
2. Connect the TESTER socket to the control unit (the socket is near the control unit).

The instrument can give the following information:

- parameter display;
- error display;
- active diagnosis.

### ERROR STORAGE:

The control unit self-diagnosis system checks a series of components, checking the operating parameters and logging any faults permanently in the control unit; in this situation the control unit de-activates the sy-

stem and turns on the warning light on the instrument panel.

N.B. the control unit can memorise up to three errors contemporaneously: if a failure is present when three more are memorised, the last one supersedes the "oldest" of the three previous ones.

### ERROR CLEARING:

Stored errors may only be cleared SOLELY using the ALFA ROMEO TESTER.

### ACTIVATING DIAGNOSIS:

Diagnosis begins with the engine stopped and the ignition key turned to MARCIA.

During diagnosis it will also be requested to set the car in motion.









**WARNING:** During connection with the Tester the A.B.S. system is disabled and the warning light on the instrument cluster stays on; therefore, the control unit is unable to memorise new errors. Great care is also necessary because in the event of emergency braking, the ABS system is not operational and only the conventional braking system is available.

### N.B.:

The system is disabled when the supply voltage falls below 8.6 V, when the solenoid valves are not energized or 9.4 V, when the solenoid valves are energized.

<b>PRELIMINARY SYSTEM CHECK</b>	<b>TEST A</b>
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TEST PROCEDURE		RESULT	CORRECTIVE ACTION
<b>A1</b>	CHECK FUSES	(OK) ▶	Carry out step A2
	– Check the intactness of wander fuses G125a and G125b	<del>(OK)</del> ▶	
<b>A2</b>	CHECK RELAYS	(OK) ▶	Carry out step A3
	– Check the two relays in unit N51	<del>(OK)</del> ▶	
<b>A3</b>	CHECK VOLTAGE	(OK) ▶	Carry out step A4
	– Check for 12 V at pin 2 of G272	<del>(OK)</del> ▶	
			Restore the wiring between pin 2 of G272 and branch terminal board G56
<b>A4</b>	CHECK VOLTAGE	(OK) ▶	Carry out step A5
	– Turn the key and check for 12 V at pin 1 of G272	<del>(OK)</del> ▶	
			Restore the wiring between pin 1 of G272 and the ignition block B1
<b>A5</b>	CHECK EARTH	(OK) ▶	Carry out step A6
	– Check that G202 is earthed	<del>(OK)</del> ▶	
			Restore the wiring between G202 and earth G55a (Boxer) or G55b (TD)
<b>A6</b>	CHECK EARTH	(OK) ▶	CONTINUE DIAGNOSIS USING THE ALFA ROMEO TESTER OR USING THE FLASHING CODE
	– Check that pin 4 of G272 is earthed	<del>(OK)</del> ▶	
			Restore the wiring between pin 4 of G272 and earth G143 (Boxer) or G53b (TD)

FAULTY SAFETY RELAY		TEST B	
TEST PROCEDURE		RESULT	CORRECTIVE ACTION
<b>B1</b>	CHECK RELAY	 ►	Carry out <b>step B2</b>
	– Check that the safety relay is working properly (in group N51)	 ►	Change the relay
<b>B2</b>	CHECK VOLTAGE	 ►	Carry out <b>step B3</b>
	– Check for 12 V at pin 87 of the safety relay	 ►	In this case breaks of the connection between G272 and the safety relay are likely. Change group N51
<b>B3</b>	CHECK VOLTAGE	 ►	Carry out <b>step B4</b>
	– Turn the key and check for 12 V at pin 86 of the safety relay	 ►	In this case breaks of the connection between G272 and the safety relay are likely. Change group N51
<b>B4</b>	CHECK VOLTAGE	 ►	Change the motor relay (also see <b>test C</b> )
	– Turn the key and check for 12V at pin 86 of the motor relay	 ►	Change group N51



<b>FAULTY PUMP MOTOR</b>	<b>TEST C</b>
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TEST PROCEDURE		RESULT	CORRECTIVE ACTION
<b>C1</b>	CHECK RELAY	(OK) ▶	Carry out <b>step C2</b>
	– Check the correct operation of the motor relay (in group N51)	<del>(OK)</del> ▶	Change the relay, contained in N51
<b>C2</b>	CHECK VOLTAGE	(OK) ▶	Carry out <b>step C3</b>
	– Check for 12 V at pin 87 of the motor relay	<del>(OK)</del> ▶	In this case breaks are likely in the connection between <b>G272</b> and the motor relay. Change group N51
<b>C3</b>	CHECK VOLTAGE	(OK) ▶	Carry out <b>step C4</b>
	– Turn the key and check for 12 V at pin 86 of the motor relay	<del>(OK)</del> ▶	Check the safety relay (see <b>test B</b> ). If not, breaks are likely in the connection between the safety relay and the motor relay. Change group N51
<b>C4</b>	CHECK EARTH	(OK) ▶	Carry out <b>step C5</b>
	– Check for 0 V at pin (-) of the pump motor	<del>(OK)</del> ▶	In this case breaks are likely in the connection between pin (-) of the pump motor and <b>G202</b> . Change group N51
<b>C5</b>	CHECK PUMP	(OK) ▶	If necessary, check the brake hydraulic circuit. (see Group 33 "BRAKES")
	– Bridge pins 30 and 87 of the motor relay. Check that the pump motor is working properly	<del>(OK)</del> ▶	Change group N51, complete with pump motor

<b>FAULTY BRAKE SWITCH</b>	<b>TEST D</b>
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TEST PROCEDURE	RESULT	CORRECTIVE ACTION
<b>D1</b> CHECK STOP LIGHTS – Check that the stop lights are working properly	<input checked="" type="radio"/> OK ► <input type="radio"/> <del>OK</del> ►	Carry out <b>step D2</b>  Change the stop lights switch <b>H3</b> , or proceed as described in the "STOP LIGHTS" section
<b>D2</b> CHECK VOLTAGE – With the pedal pressed, check for 12 V at pin 9 of <b>G273</b>	<input checked="" type="radio"/> OK ► <input type="radio"/> <del>OK</del> ►	Check and if necessary change the electronic control unit contained in <b>N51</b>  Restore the wiring between pin 9 of <b>G273</b> and <b>H3</b>

<b>LH FRONT SENSOR NOT CONNECTED</b>	<b>TEST E</b>
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TEST PROCEDURE	RESULT	CORRECTIVE ACTION
<b>E1</b> CHECK OPEN CIRCUIT – Turn the key and check for an open circuit between pins 7 and 13 of <b>G273</b>	<input checked="" type="radio"/> OK ► <input type="radio"/> <del>OK</del> ►	Carry out <b>step E2</b>  Carry out <b>step E3</b>
<b>E2</b> CHECK CONTINUITY – Disconnect the sensor <b>L29</b> and check for continuity between the sensor and pin 7 of <b>G273</b> , and between the sensor and pin 13 of <b>G273</b>	<input checked="" type="radio"/> OK ► <input type="radio"/> <del>OK</del> ►	Check and if necessary change the sensor <b>L29</b> .  Restore the wiring between <b>L29</b> and <b>G273</b>
<b>E3</b> CHECK OPEN CIRCUIT – Disconnect the sensor <b>L29</b> and check for an open circuit between pins 7 and 13 of <b>G273</b> (wiring side)	<input checked="" type="radio"/> OK ► <input type="radio"/> <del>OK</del> ►	Check and if necessary change sensor <b>L29</b> .  Restore the wiring eliminating the short circuit between the cables connecting <b>L29</b> with <b>G273</b>

<b>RH FRONT SENSOR NOT CONNECTED</b>	<b>TEST F</b>
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TEST PROCEDURE		RESULT	CORRECTIVE ACTION
<b>F1</b>	CHECK OPEN CIRCUIT	OK ▶	Carry out step F2
	– Turn the key and check for an open circuit between pins 5 and 11 of G273	<del>OK</del> ▶	Carry out step F3
<b>F2</b>	CHECK CONTINUITY	OK ▶	Check and if necessary change the sensor L28.
	– Disconnect the sensor L28 check for continuity between the sensor and pin 5 of G273, and between the sensor and pin 11 of G273	<del>OK</del> ▶	Restore the wiring between L28 and G273
<b>F3</b>	CHECK OPEN CIRCUIT	OK ▶	Check and if necessary change the sensor L28.
	– Disconnect the sensor L28 and check for an open circuit between pins 5 and 11 of G273 (wiring side)	<del>OK</del> ▶	Restore the wiring eliminating the short circuit between the cables connecting L28 with G273

<b>LH REAR SENSOR NOT CONNECTED</b>	<b>TEST G</b>
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TEST PROCEDURE		RESULT	CORRECTIVE ACTION
<b>G1</b>	CHECK OPEN CIRCUIT	OK ▶	Carry out step G2
	– Turn the key and check for an open circuit between pins 4 and 2 of G273	<del>OK</del> ▶	Carry out step G3
<b>G2</b>	CHECK CONTINUITY	OK ▶	Check and if necessary change the sensor L31.
	– Disconnect the sensor L31 and check for continuity between the sensor and pin 4 of G273, and between the sensor and pin 2 of G273	<del>OK</del> ▶	Restore the wiring between L31 and G273
<b>G3</b>	CHECK OPEN CIRCUIT	OK ▶	Check and if necessary change the sensor L31.
	– Disconnect the sensor L31 and check for an open circuit between pins 4 and 2 of G273 (wiring side)	<del>OK</del> ▶	Restore the wiring eliminating the short circuit between the cables connecting L31 with G273

<b>RH REAR SENSOR NOT CONNECTED</b>	<b>TEST H</b>
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TEST PROCEDURE	RESULT	CORRECTIVE ACTION
<b>H1</b> CHECK OPEN CIRCUIT – Turn the key and check for an open circuit between pins 6 and 14 of <b>G273</b>	<input checked="" type="radio"/> OK ▶	Carry out <b>step H2</b>
	<input type="radio"/> <del>OK</del> ▶	Carry out <b>step H3</b>
<b>H2</b> CHECK CONTINUITY – Disconnect the sensor <b>L30</b> and check for continuity between the sensor and pin 6 of <b>G273</b> , and between the sensor and pin 14 of <b>G273</b>	<input checked="" type="radio"/> OK ▶	Check and if necessary change the sensor <b>L30</b> .
	<input type="radio"/> <del>OK</del> ▶	Restore the wiring between <b>L30</b> and <b>G273</b>
<b>H3</b> CHECK OPEN CIRCUIT – Disconnect the sensor <b>L28</b> and check for an open circuit between pins 6 and 14 of <b>G273</b> (wiring side)	<input checked="" type="radio"/> OK ▶	Check and if necessary change the sensor <b>L30</b> .
	<input type="radio"/> <del>OK</del> ▶	Restore the wiring eliminating the short circuit between the cables connecting <b>L30</b> with <b>G273</b>

<b>INSUFFICIENT SUPPLY VOLTAGE</b>	<b>TEST I</b>
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TEST PROCEDURE	RESULT	CORRECTIVE ACTION
<b>I1</b> CHECK VOLTAGE – Check that the battery voltage is 12V	<input checked="" type="radio"/> OK ▶	Carry out <b>step I2</b>
	<input type="radio"/> <del>OK</del> ▶	Restore the correct voltage recharging or changing the battery <b>A1</b>
<b>I2</b> CHECK VOLTAGE – Check for a voltage of 12 V at pin 2 of <b>G272</b>	<input checked="" type="radio"/> OK ▶	Carry out <b>step I3</b>
	<input type="radio"/> <del>OK</del> ▶	Restore the wiring between pin 2 of <b>G272</b> and the battery <b>A1</b> (TD) or the branch terminal board <b>G56</b> (Boxer), through fuse <b>G125b</b>
<b>I3</b> CHECK VOLTAGE – With the key turned, check for a voltage of 12 V at pin 1 of <b>G272</b>	<input checked="" type="radio"/> OK ▶	CONTINUE DIAGNOSIS USING THE ALFA ROMEO TESTER
	<input type="radio"/> <del>OK</del> ▶	Restore the wiring between pin 1 of <b>G272</b> and the ignition switch <b>B1</b> through fuse <b>G125a</b>

<b>"ABS" WARNING LIGHT NOT WORKING (fails to turn on for faults)</b>	<b>TEST J</b>
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TEST PROCEDURE		RESULT	AZIIONE CORRETTIVA
<b>J1</b>	CHECK CONTINUITY	OK ▶	Carry out step J2
	- Check the continuity between pin 12 of G273 and pin 1 of connector T8 and between pin 15 of G273 and pin 3 of T8	<del>OK</del> ▶	Restore the wiring between G273 and connector T8
<b>J2</b>	CHECK EARTH SIGNAL	OK ▶	Change the instrument cluster C10
	- Turn the key and check for, 0V for a few seconds 0V at pin B3 of the instrument cluster C10	<del>OK</del> ▶	Carry out step J3
<b>J3</b>	CHECK EARTH SIGNAL	OK ▶	Restore the wiring between G273 and C10 Also check the wiring between pin 3 of G272 and C10
	- Turn the key and check for, 0V for a few seconds 0V at pin 1 of G273	<del>OK</del> ▶	Change the control unit contained in N51

